

# ProLine PL80

## HEAVY FRAMELESS BYPASS BATH ENCLOSURE



## **!WARNINGS!**

### INSTALLATION WARNINGS

- a) Alumax Bath Enclosures by Sapa are intended to be installed by an experienced installer. If you need assistance with locating an experienced installer, contact us at 1.800.643.1514 or go to our website [www.alumaxshowerdoor.com](http://www.alumaxshowerdoor.com) to access our "dealer locator". If a dealer is not listed in your area, call or send us an e-mail and we will find one for you.
- b) The enclosure must be properly installed per our published installation instructions. If NOT, the unit will not operate as designed which will cause hardware failure, glass breakage, leaking, other unidentified issues, and may cause nullification of warranty.
- c) Unpack your unit carefully and inspect for freight damage. Lay out and identify all parts using the instruction sheets as a reference. Before discarding the carton, check for small hardware bags that tend to fall into the bottom of the box. If any parts are damaged or missing, refer to the descriptions noted in the instructions when contacting your dealer for replacements.
- d) Before beginning installation, check the tub rim for level and both walls for plumb. If either is off more than ¼" to 3/8", you should use a tapered filler which can be used to level the tub track or plumb the wall jambs.
- e) Wear safety glasses when drilling or cutting to avoid injury to the eyes.
- f) When drilling holes in ceramic tile or marble, use a center punch and hammer to carefully break the surface glaze so the drill can start without skidding. A skidding drill can cause damage to the surface and can be dangerous (risk of personal injury).
- g) Use caution and proper technique whenever using tools to avoid damage to property and/or personal injury.

### GENERAL USAGE AND HANDLING WARNINGS

- a) Shower doors are not leak-proof. They are designed to direct water to the interior of the tub or shower under normal conditions. Excessive water pressure or directing the shower head directly at the door can result in leaks.
- b) Do not hang on towel bars or handles or use them to support your weight getting in and out of the bathtub or shower. Towel bars and handles are not intended to be used as grab bars for assistance getting in and out of the shower or bathtub. They are not intended to support a person's weight and could break.
- c) Do not use excessive force when opening and closing the enclosure. Excessive force can lead to glass breakage or other damage to the enclosure. Make sure wall jamb bumpers are securely fastened in place per the installation instructions.

### GLASS USAGE AND HANDLING WARNINGS

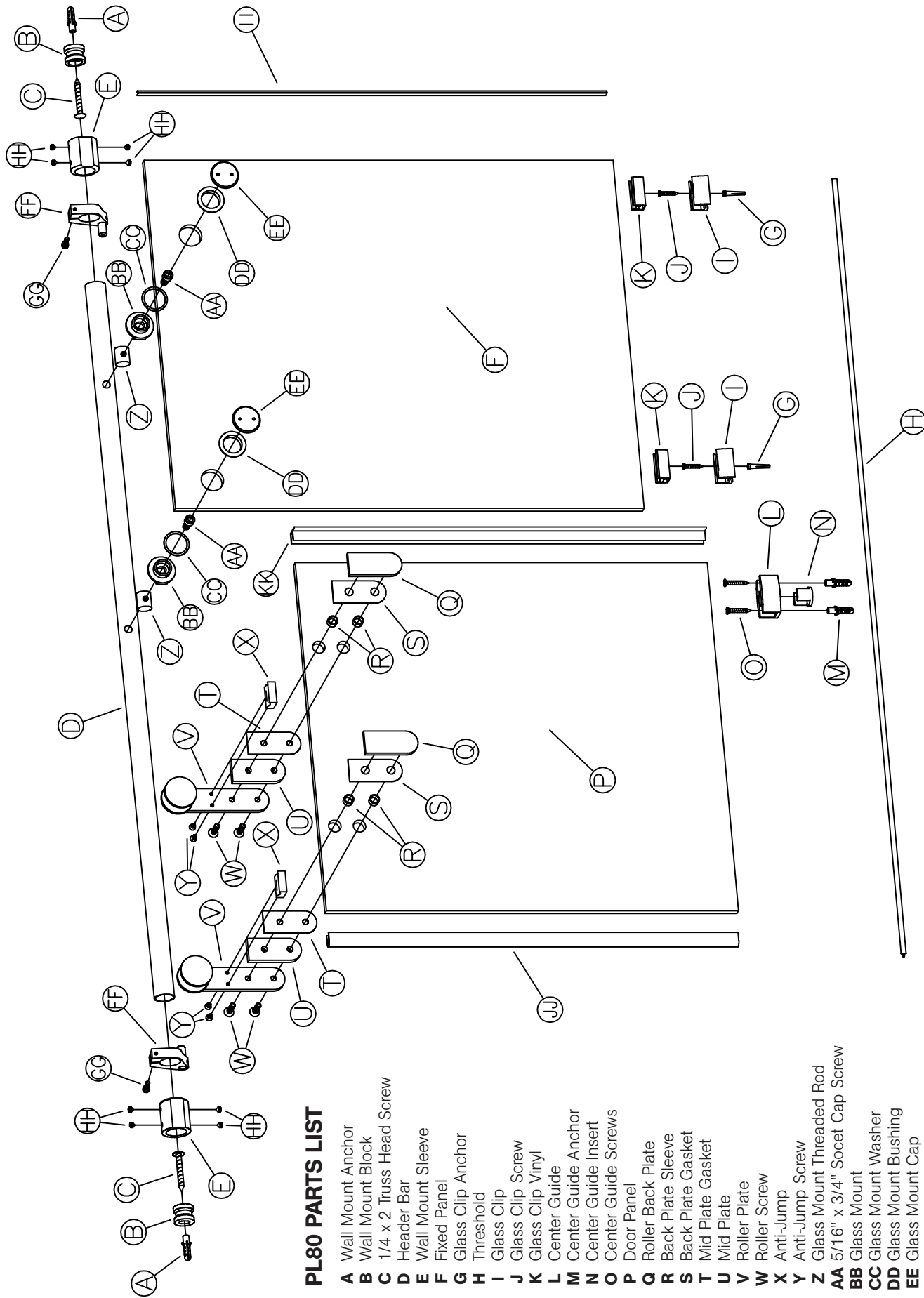
- a) **TEMPERED GLASS CANNOT BE CUT.** Attempting to cut tempered glass will result in the glass breaking or shattering.
- b) **USE CAUTION WHEN HANDLING GLASS PANELS.** Safety tempered glass is very resistant to breakage, but it can still break if unequal pressure is placed on it during installation (or if cutting of the glass is attempted). In addition, the sharp corners of the panels can damage tile and floor coverings or cause injury.
- c) **PROTECT THE EDGES OF THE GLASS.** Never let the edge of the glass come in direct contact with concrete, tile, marble or other hard surfaces that may nick, or damage the glass edge in any way as this damage may cause a delayed blow. Always check the edge of the glass for nicks, slivers, rough areas, or clam shelling. Do not install the glass if these conditions are present.
- d) Alumax Bath Enclosures by Sapa is not liable for glass breakage of any kind.

### CARE AND CLEANING WARNINGS

- a) The simplest and preferred method of cleaning your unit is by washing it with clean water and drying with a soft cloth.
- b) If soil is still present after drying, a non-abrasive cleanser with a pH of seven to eight may be used. Comet Bathroom Cleaner® has been tested and is recommended by the Bath Enclosure Manufacturers Association (BEMA).
- c) Contact your dealer for more information about glass coatings that will help keep the glass clean.
- d) **DO NOT USE SCOURING PADS, SHARP INSTRUMENTS, BLEACH OR ACID-BASED CLEANSERS TO CLEAN THE UNIT AS THEY MAY DAMAGE THE UNIT.**

### LIMITED WARRANTY

- a) Alumax Bath Enclosures by Sapa provides a LIMITED WARRANTY on material and workmanship only. Primary glass and component suppliers must be included in all warranty claims.
- b) Alumax Bath Enclosures by Sapa is not responsible for glass breakage.
- c) Products must be handled, installed and maintained per our published Warning and Installation instructions or the warranty may be nullified.
- d) The Limited Warranty applies to the original owner only, and is not transferable.
- e) Please visit our website [www.alumaxshowerdoor.com](http://www.alumaxshowerdoor.com) or call us at 1.800.643.1514 to get copies of our published warranty, installation and warranty policies.



**PL80 PARTS LIST**

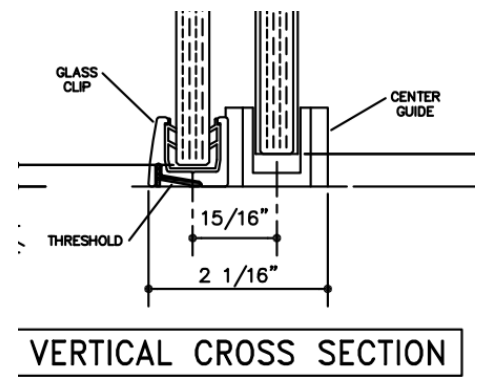
- A** Wall Mount Anchor
- B** Wall Mount Block
- C** 1/4 x 2 Truss Head Screw
- D** Header Bar
- E** Wall Mount Sleeve
- F** Fixed Panel
- G** Glass Clip Anchor
- H** Threshold
- I** Glass Clip
- J** Glass Clip Screw
- K** Glass Clip Vinyl
- L** Center Guide
- M** Center Guide Anchor
- N** Center Guide Insert
- O** Center Guide Screws
- P** Door Panel
- Q** Roller Back Plate
- R** Back Plate Sleeve
- S** Back Plate Gasket
- T** Mid Plate Gasket
- U** Mid Plate
- V** Roller Plate
- W** Roller Screw
- X** Anti-Jump
- Y** Anti-Jump Screw
- Z** Glass Mount Threaded Rod
- AA** 5/16" x 3/4" Socket Cap Screw
- BB** Glass Mount
- CC** Glass Mount Washer
- DD** Glass Mount Bushing
- EE** Glass Mount Cap
- FF** Stopper
- GG** Stopper Screw
- HH** Wall Mount Set Screw
- II** Wall Seal
- JJ** Bulb Vinyl
- KK** Panel Seal

## Notes:

- This is a two person installation.

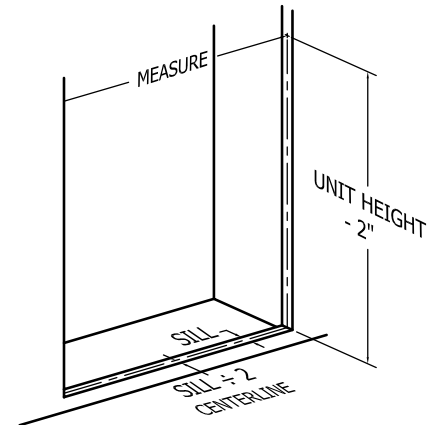
FOOT PRINT - The width of the Door unit's base is  $2 \frac{1}{16}$ "  
Consider these measurements before drilling.

- All marks made on tile, marble or fiberglass should be made lightly in pencil so they can be removed after the installation is complete. An optional method is to use masking tape on the walls and sill that can be removed as the installation progresses.

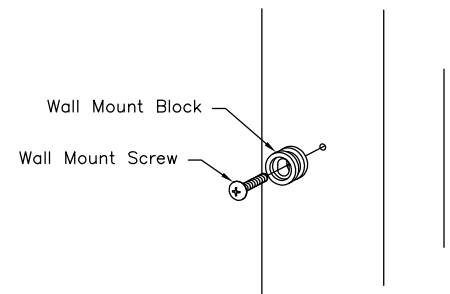


VERTICAL CROSS SECTION

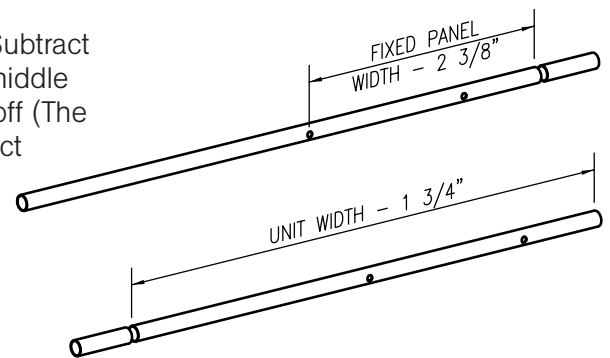
**1** Establish Centerlines – The centerlines of the unit must be established on the shower sill and on the walls as well. Measure the width of the shower sill and mark the centerline down the middle. Transfer the centerline to the walls using a level. Mark Header Bar [D] location at 2" less than the unit height, on the centerline. Measure, and write down, the distance between the two Wall Mount marks.



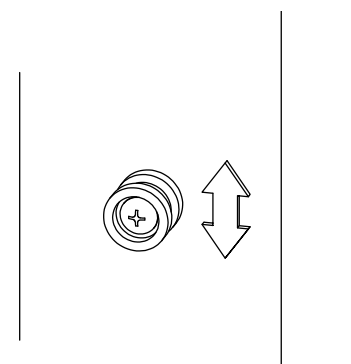
**2** Bar Mount – Drill the Wall Mount holes  $\frac{5}{16}$ ". Insert the Wall Anchors [A] fully into the holes. Place the Wall Mount Blocks [B] against the wall with the counter bore to the middle of the enclosure. Using the  $\frac{1}{4}$  x 2" Truss head screws [C], attach the Wall Mount Block to the wall, with the slot in a vertical position and the screw centered in the block.



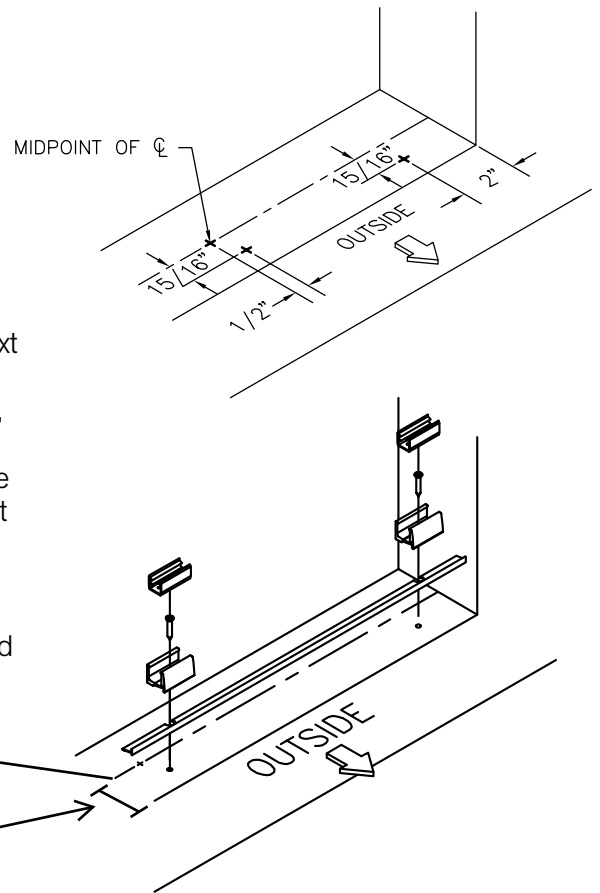
**3** Bar Length - Measure the width of the fixed glass panel [F]. Subtract  $2 \frac{3}{8}$ " from that dimension. Measure from the center of the middle hole in the bar to the fixed panel end of the bar and cut that end off (The fixed panel end is the one with the second hole in it). Now subtract  $1 \frac{3}{4}$ " from the measurement taken in step 1, which is the overall width of the shower opening at the top. Then take that measure from the newly cut end of the bar to the uncut end and cut that end off of the bar.



**4** Level the Bar – Temporarily place the Wall Mount Sleeves [E] on each end of the Header Bar. Align the Header Bar with the Wall Mount Block, and slide the Wall Mount Sleeves over the Wall Mount Blocks. Place a level on the center of the Header Bar and check for level. If needed the Wall Mount Blocks can be raised, or lowered to make the Header Bar level. Once leveled, remove the Header Bar from the Wall Mount Blocks, and the Wall Mount Sleeves from the Header Bar. **NOTE:** A slight downward tilt on the door side of the Header Bar will help keep the door in the closed position while in use. A downward tilt on the Fixed Panel side will cause the door to open, allowing water leakage.

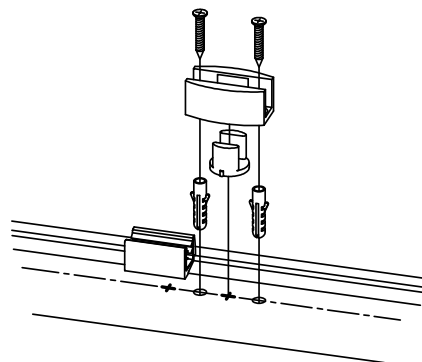
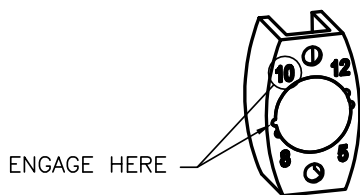
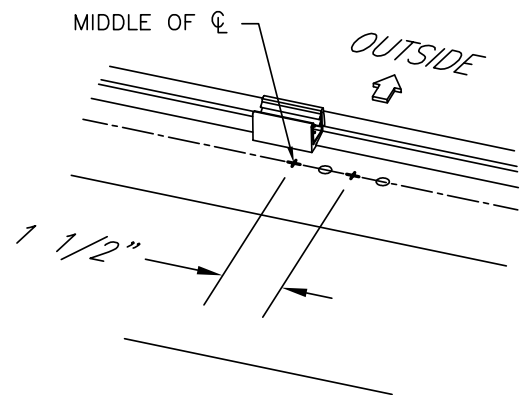


**5** Glass Clips and Threshold – Mark the center point of the sill, along the centerline, established in step one. Make a mark  $1/2"$  over toward the Fixed Panel [F] side and  $15/16"$  outside of the centerline. Make another mark  $2"$  over from the wall and  $15/16"$  outside of the centerline. Drill a  $1/4"$  hole at each of these marks. Clean the area around the holes and put a little silicone into each hole. Press the Glass Clip Anchors [G] into the hole until fully seated. Measure the sill width at the centerline, and cut the Threshold [H] to that dimension. Place the Threshold on the sill next to the Clip holes. Transfer the Glass Clip [I] hole locations on the sill over to the Threshold. Notch or drill a  $3/8"$  hole in the Threshold, for the Glass Clip Screws [J] to pass through. You can also cut about a  $3/8"$  section out of the threshold at each location. Place the Threshold on the sill and place the Glass Clips over it, at the correct locations. Align the Threshold so that it is straight. Tape it down in a few spots and lightly trace the inside edge. Remove the tape, Threshold and Glass Clips. Run a bead of caulk, approximately  $1/8"$  outside of the mark you just made. Replace the Threshold and fasten the Glass Clips to the sill. Install the Vinyl Inserts [K] into the Glass Clips. **CAUTION:** Tape the threshold down to keep it from being moved during the rest of the installation.



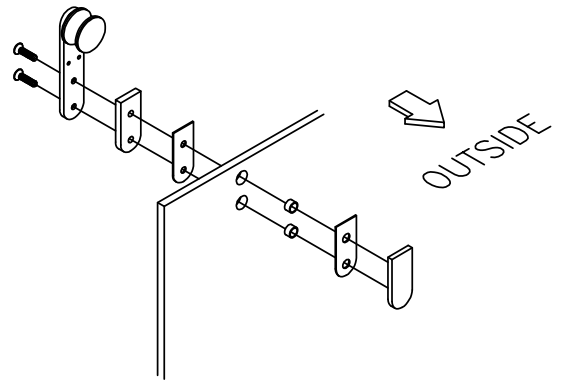
Minimum 1.5" from outside edge of curb to CL of Door

**6** Center Guide – Make a mark on the centerline approximately  $1 1/2"$  toward the door side. Place the Center Guide [L] on the new mark, centered on the mark. Mark the center of the attachment holes and, remove the Center Guide. Drill two  $5/16"$  holes at the center guide attachment locations. Clean the area around the holes and put a little silicone into each hole. Press the Center Guide Anchors [M] into the holes until the lip is flush with the sill. **IMPORTANT:** Make sure that the lobe on the Center Guide Insert [N] is engaged with the proper slot in the Center Guide, as shown. Mount the Center Guide with the Center Guide Screws [O].

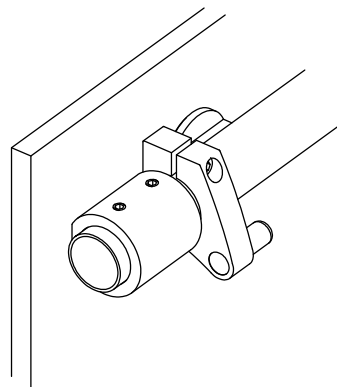
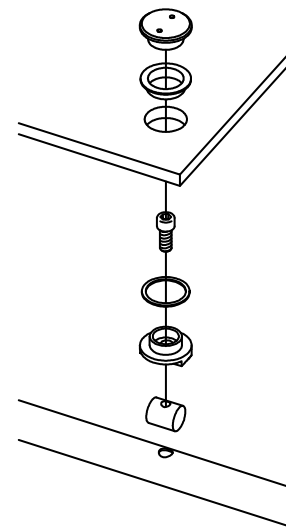
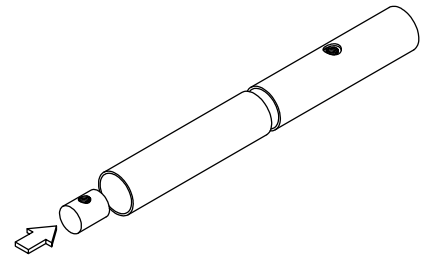


**7** Door Panel – Mount the roller assemblies to the Door Panel [P], making sure that the Roller Back Plate [Q], the Back Plate Sleeve [R] and the Back Plate Gasket [S] are to the outside. The Back Plate Gasket has the large holes. Place a Mid Plate Gasket [T] and the Mid Plate [U] on the inside of the glass and secure the Roller Plate [V] to the entire assembly with the Roller Screws [W]. Set aside the Anti-Jump [X] piece and Anti-Jump Screws [Y] until after the door has been mounted to the header Bar. Install your handle option at this time. Place the Door Glass inside the shower enclosure with the Rollers facing out and the handle so that it is on the side of the enclosure that the door will strike against.

**CAUTION:** Make sure that you set the Door Glass on something so that the glass and/or the floor of the enclosure are not damaged. Cardboard packing material works fine.

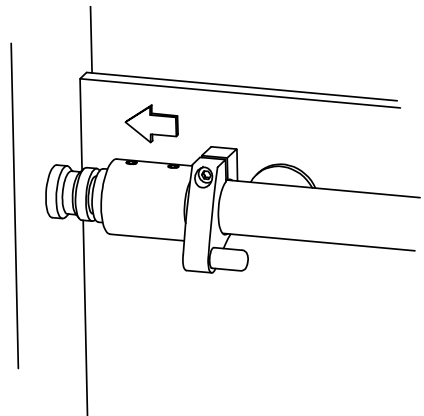
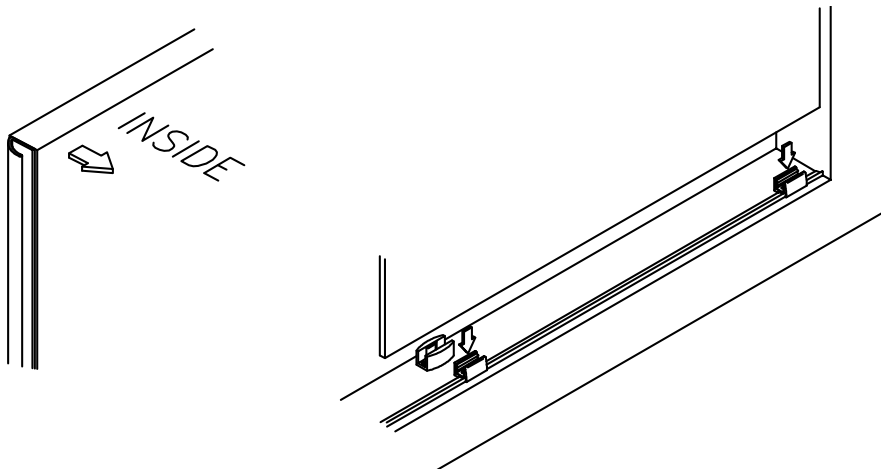


**8** Load the Bar – Place the Fixed Panel [F] on a flat surface with the mounting holes hanging off the edge, and the inside of the panel facing down. Place the Header Bar [D] on the Fixed Panel with the holes facing up. Using a thin rod, or straightened wire coat hanger, push the Glass Mount Threaded Rods [Z] into the end of the Header Bar and line one up with each hole in the bar. Put a 5/16" x 3/4" Socket Cap Screw [AA] through the Glass Mount [BB] and snug it down into a rod inside the Header Bar (**DO NOT TIGHTEN**). Place a Glass Mount Washer [CC] on top of the Glass Mount. Repeat for the other hole. Place a Glass Mount Bushing [DD] on each of the Glass Mount Caps [EE]. Move the Header Bar below the glass panel and Line the middle hole of the bar up with the hole located 1 1/2" from the edge of the Fixed Panel. Thread the Wall Mount Caps onto the Wall Mounts until Snug (**DO NOT TIGHTEN**) Place a Stopper [FF] on both ends of the Header Bar with the rubber bumper on each facing the middle of the bar (oriented as shown). Slide them toward the middle and snug the Stopper Screw [CC] (**DO NOT TIGHTEN**). Slide a Wall Mount Sleeve [E] on both ends of the Header Bar, and snug one Set Screw [HH] (**DO NOT TIGHTEN**). **NOTE:** There are two flat surfaces on the Wall Mount Sleeve, one is on the end of the sleeve and that goes towards the end of the Header Bar, and the other is on the side of the sleeve and that one goes between the Fixed Glass and the Header Bar.

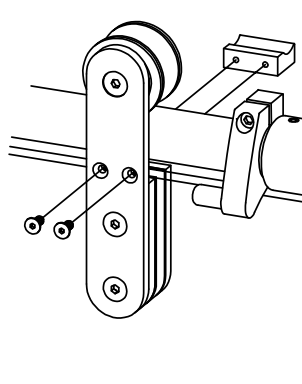
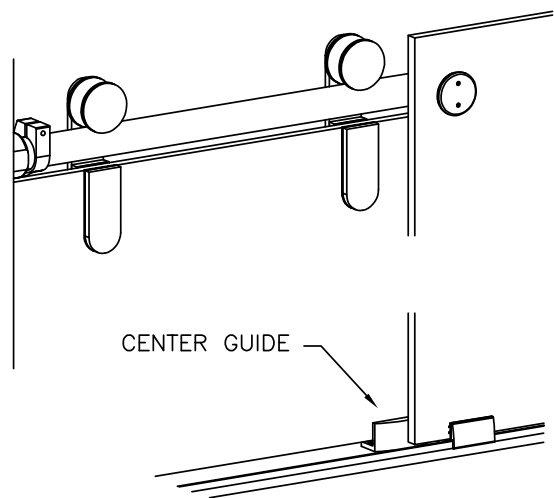




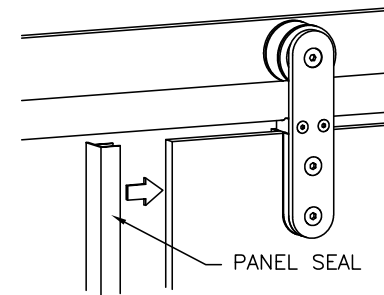
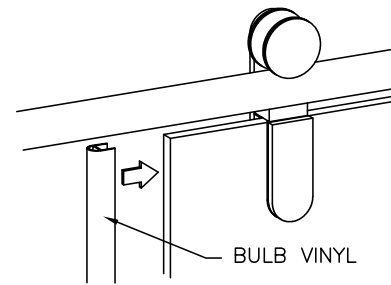
**9** Fixed Panel Installation - Install the “peel-and-stick” Wall Seal [I I] on the wall side edge of the Fixed Panel. Orient it with the open end to the inside of the enclosure. Lift the Fixed Panel and set it in the Glass Clips with the edge as tight to the wall as possible. Loosen the Set Screws in the wall mount sleeves and slide them over the Wall Mount Blocks. Snug the Set Screws into the block (**DO NOT TIGHTEN**).



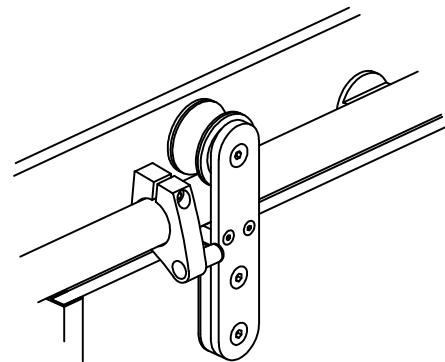
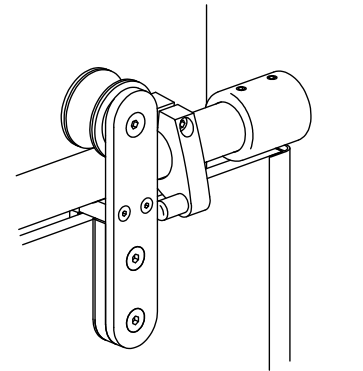
**10** Door Panel Installation – Lift the Door Panel [P] and place the rollers on the bar, making sure to get the bottom edge of the Door Glass into the Center Guide. To adjust the door glass height, Adjustments must be made to the Bar height. Adjustments can be made in the wall mount blocks (See step 4) as well as the Glass Mounts. Once you have the Header Bar set as you want it, and the Fixed Panel positioned correctly, tighten the Wall Mount Set Screws, then the Glass Mount Screws and Caps. **CAUTION: Do not remove both Glass Mount Caps at the same time.** Install the anti-Jump [X] and Anti-Jump Screws [Y] on both Roller Assemblies.



**11** Seal Installation – Cut the Bulb Vinyl [JJ] and the Panel Seal [KK] to the vertical length of your Door Glass. Press the Bulb Vinyl on the strike side of the Door Glass and the Panel Seal on the other, below the Header Bar. A small amount of silicone can be used between the glass and seal if you like.



**12** Set the Stops – Move the door to the closed position. Slide the Stopper [FF] over until it touches the bottom of the roller on the strike side of the door, making sure that the bottom of the stopper will clear the top of the door glass. Tighten the Stopper Set Screw [GG]. Move the door to the open position with the handle 1/4" - 1/2" from hitting the fixed panel. Slide the other stopper over until it just touches the bottom of the roller on the fixed side of the door. Tighten the Stopper Set Screw.



**13** Finishing Up – Make sure that all fasteners are tight. Clean all exposed marks you made on the sill and walls of the shower stall. Clean the glass panels.

**14** Allow 24 hours for any silicone to completely cure, before using your new Alumax Shower Door.



# ProLine PL60 - PL70 - PL80

## OPTIONAL RETURN PANEL



## Three-Year Limited Residential Warranty

Alumax Bath Enclosures by Sapa is pleased to warrant to its dealers and residential customers that the products supplied by it shall be free from defects in material and workmanship for three (3) years from purchase of the product, provided they are installed and maintained according to the manufacturer's recommended practices and installation instructions.<sup>1</sup> The Alumax Limited Warranty applies to the original residential owner only, and is not transferable.

**Proof of Purchase and/or Registration of the product required for warranty coverage.  
Registration instructions accompany the product or available at [www.alumaxshowerdoor.com](http://www.alumaxshowerdoor.com).**

### What Will Alumax Do?

Alumax will repair or replace, at its discretion, any product found to be defective in material or workmanship during the applicable warranty period. Labor is not included. In the case of discontinued products subject to warranty coverage, Alumax reserves the right to substitute comparable product of equivalent function.

### What is Not Covered?

This limited warranty applies only to materials and workmanship supplied by Alumax. This limited warranty does not cover glass (claims of glass breakage are excluded) or outside fabrication provided by others. It excludes all wear items and does not cover defects caused by improper installation of the product. Laws and building and safety codes governing the design and use of bathrooms vary widely. Alumax does not control the selection of product, configurations, operating hardware or glazing materials, and assumes no responsibility for such.

**ALUMAX DOES NOT MAKE ANY OTHER REPRESENTATIONS OR WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR ANY IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE. TO THE EXTENT ANY IMPLIED WARRANTIES ARE IMPLIED UNDER STATE LAW, SUCH WARRANTIES ARE LIMITED TO THE DURATION OF THE APPLICABLE LIMITED WARRANTY TIME FRAME OF THREE (3) YEARS.**

**IN NO EVENT SHALL ALUMAX BE LIABLE FOR SPECIAL, DIRECT, INDIRECT, OR CONSEQUENTIAL DAMAGES, INCLUDING, BUT NOT LIMITED TO, LOSS OF USE OR PROFITS, PERSONAL INJURY, OR DAMAGE TO OTHER PROPERTY.**

Some states do not allow the exclusion or limitation of implied warranties, or the exclusion or limitation of special, incidental or consequential damages, therefore these limitations and exclusions may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

### How do You Get Warranty Assistance?

To make a claim under the terms of this Limited Warranty, contact your local Alumax Dealer or call or write Alumax Consumer Service at 800-643-1514, 248 W. Greene St., Magnolia, AR 71753. Proof of Purchase and/or Registration of the product is required for warranty coverage.

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<sup>1</sup> The manufacturer's recommended practices and installation instructions are available at [www.alumaxshowerdoor.com](http://www.alumaxshowerdoor.com), by contacting your local Alumax Dealer, or by calling or writing Alumax Customer Service at 800-643-1514, 248 W. Greene St., Magnolia, AR 71753.

## **!WARNINGS!**

Alumax Bath Enclosures by Sapa are intended to be installed by experienced installers. If you need assistance with installation, or locating an experienced installer, contact Alumax Consumer Service at 800-643-1514. Ensure that the bath enclosure is installed appropriately. Improper installation can lead to breakage, damage or improper performance of the bath enclosure.

Wear safety glasses when drilling or cutting to avoid injury to the eyes.

When drilling holes in ceramic tile or marble, use a center punch and hammer to carefully break the surface glaze so the drill can start without skidding. A skidding drill can cause damage to the surface and can be dangerous (risk of personal injury).

Use caution and proper technique whenever using tools to avoid damage to property and/or personal injury.

Shower doors are not water-tight. They are designed to prevent leaks under normal shower conditions. Excessive water pressure or directing the shower directly at the door can result in leaks.

Do not hang on towel bars or handles or use them to support your weight getting in and out of the bathtub or shower. Towel bars and handles are not intended to be used as grab bars for assistance getting in and out of the shower or bathtub. They are not intended to support a person's weight and could break.

Do not use excessive force when opening and closing shower doors. Excessive force could lead to glass breakage or other damage to the enclosure.

## **!GLASS WARNINGS!**

TEMPERED GLASS CANNOT BE CUT. Attempting to cut tempered glass will result in the glass breaking or shattering.

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## **BEFORE BEGINNING INSTALLATION**

Unpack your unit carefully and inspect for freight damage. Lay out and identify all parts using the instruction sheets as a reference. Before discarding the carton, check for small hardware bags that tend to fall into the bottom of the box. If any parts are damaged or missing, refer to the descriptions noted in the instructions when contacting your dealer for replacements.

To install your Alumax Bath Enclosure by Sapa, you will need the following: tape measure, level, #2 Phillips screwdriver, flat screwdriver, drill, 1/8", 7/64" and 3/16" drill bits, hacksaw, pencil, and caulking (clear silicone recommended). Optional tools include a miter box for cutting parts to length, files, center punch and masking tape.

NOTE: Before beginning installation, check the tub rim for level and both walls for plumb. If either are off more than 1/4" to 3/8", you may want to contact your dealer for tapered fillers which can be used to level the tub track or plumb the wall jams.

## **CARE AND CLEANING**

The simplest and preferred method of cleaning your unit is by washing it with clean water and drying with a soft cloth.

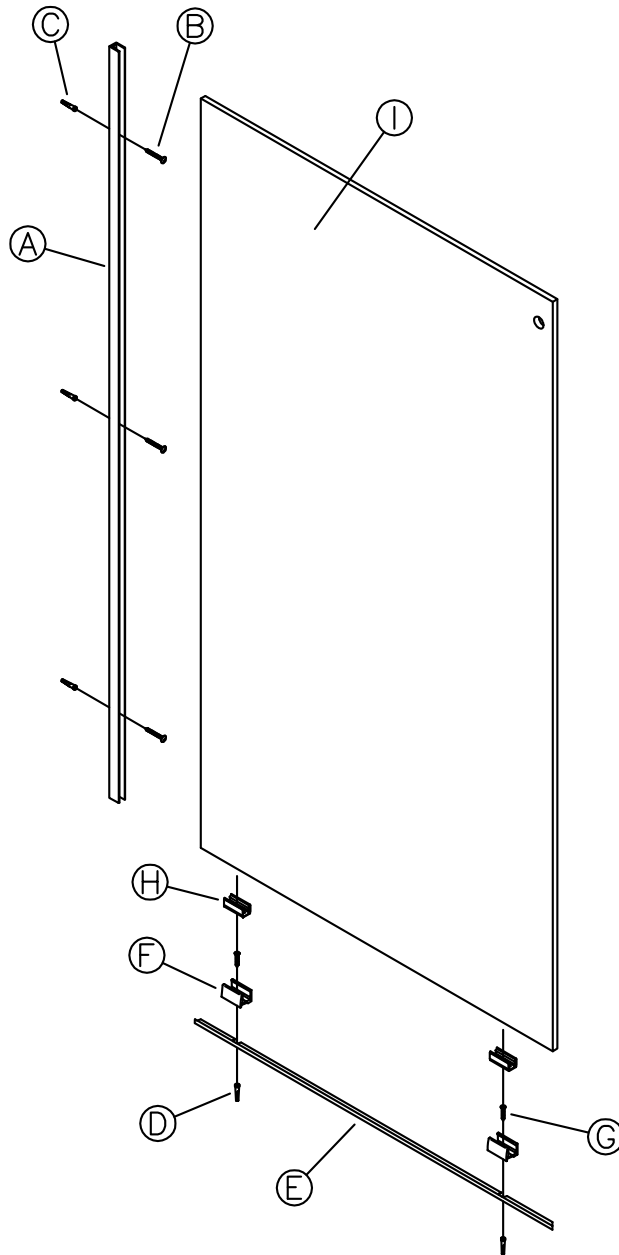
If soil is still present after drying, a non-abrasive cleanser with a pH of seven to eight may be used. Comet Bathroom Cleaner® has been tested and is recommended by the Bath Enclosure Manufacturers Association (BEMA).

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## PL RETURN PARTS LIST

- A** SC-658 Wall Jamb
- B** \* Wall Jamb Screw
- C** \* Wall Jamb Anchor
- D** Glass Clip Anchor
- E** Return Threshold
- F** Glass Clip
- G** Glass Clip Screw
- H** Glass Clip Vinyl
- I** Glass Return Panel

\* Not Supplied by Alumax

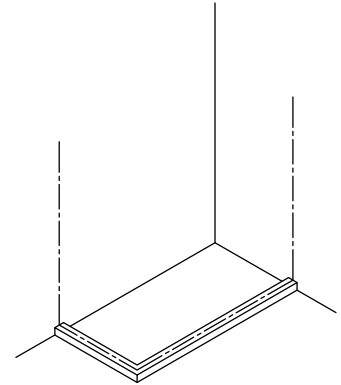


## Notes:

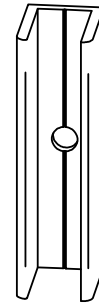
This is a two person installation.

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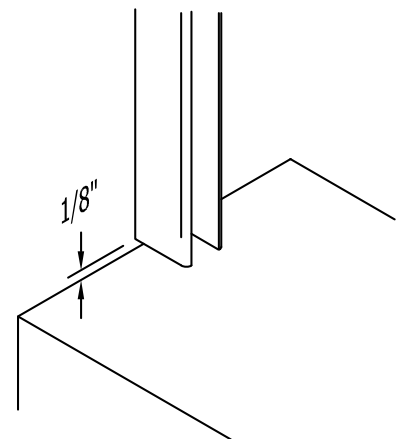
- 1** Establish Centerline – Lightly, mark the centerline of the unit on the sill and up the walls of the shower stall.



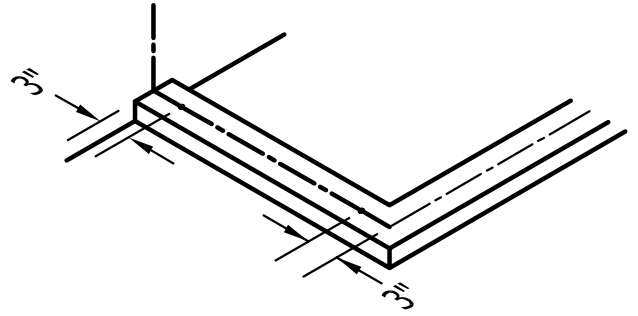
- 2** Wall Jamb Installation Preparation – Cut the SC-658 Wall Jamb [A] to the unit height minus 1/8". Drill three holes along the center of the channel of sufficient size to clear the Wall Jamb Screws [B] (not supplied by Alumax) you are using to mount the Wall Jamb to the wall. There is a v-groove down the middle of the channel on the inside of the profile to help keep the holes centered. Drill one hole in the middle and the other two should be drilled six inches from each end. Countersink the holes if a flat head screw is being used.



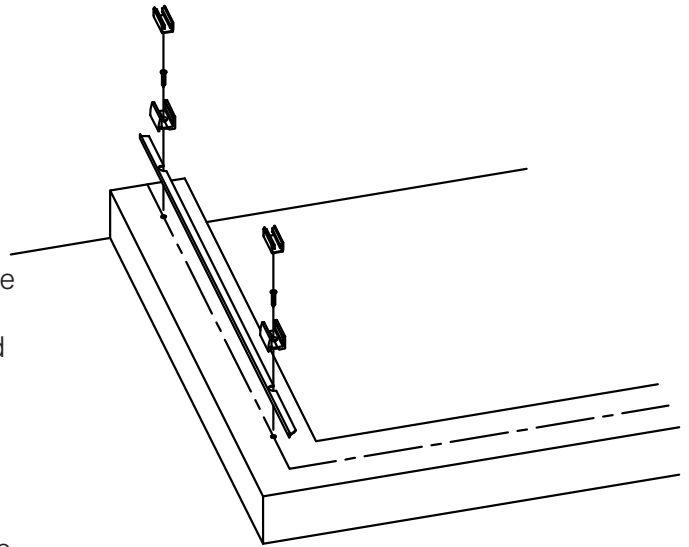
- 3** Mark the Wall Jamb Location – Place the SC-658 Wall Jamb [A] against the return wall with the holes lined up with the centerline marked in Step 1, and raise it up 1/8". Mark the center of all 3 holes on the centerline. Remove the wall jamb and drill all 3 locations for the Wall Anchors [C] (not supplied by Alumax) you are using to mount the wall jamb. Clean the holes. Insert the wall anchors, but do not install the wall jamb at this time.



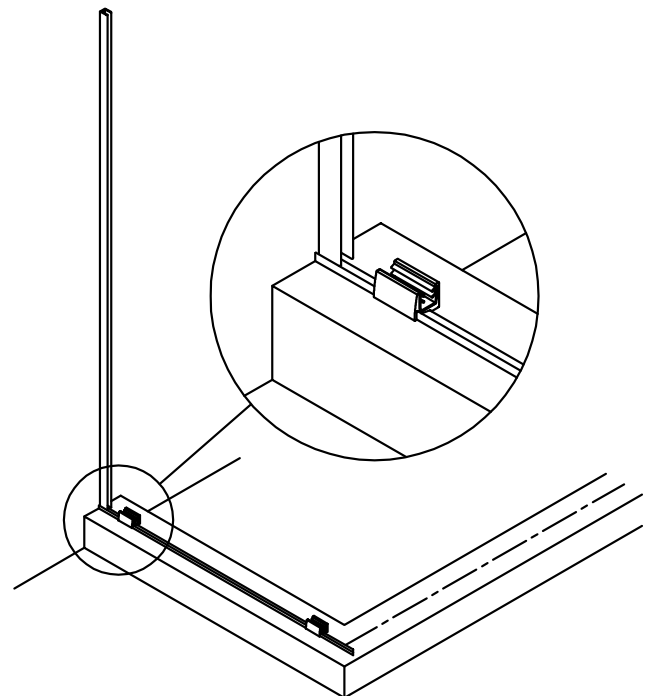
**4** Return Clip Location - Mark the return centerline approximately three inches from the wall and the front centerline. Drill both locations  $9/32$ ". Clean the holes and sill of debris, squirt a little silicone into the holes and insert the Glass Clip Anchors [D].



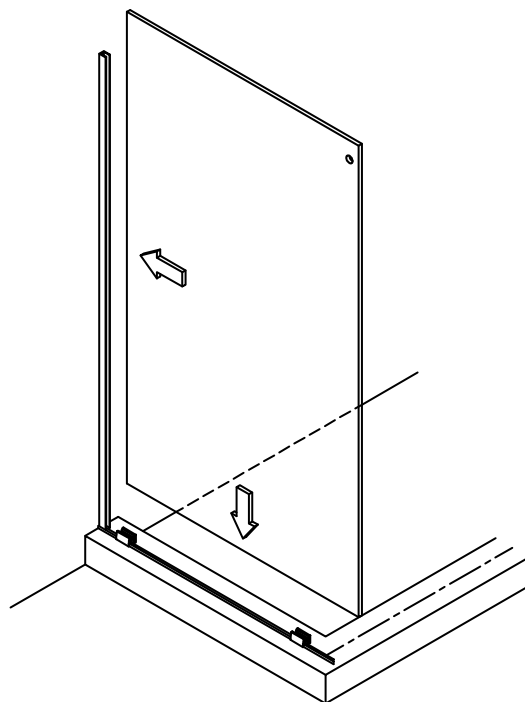
**5** Threshold and Clip Installation – The Return Threshold [E] will need to be miter cut on one end, to meet up with the front threshold, and square on the other. Shown is the miter cut for a left hand return panel. The finished length varies depending on the unit being installed. For a PL60 or PL80 it is the return centerline plus  $1-3/8$ ". For a PL70 the length is the return centerline plus  $1-1/16$ ". Once properly cut place the Return Threshold on the sill next to the holes you drilled in step 4 with the square end against the return wall. Transfer the hole locations to the threshold. Notch or drill a  $3/8$ " hole for the screws to pass through. Place the threshold on the sill and place the Glass Clips over it, aligned with the holes. Tape the threshold in place and lightly trace the inside edge. Remove the tape, clips and threshold. Run a bead of caulk on the bottom of the Threshold and replace it on the sill, using the marks to line it up. Install the glass clips over the threshold using the Glass Clip Screws [G] provided. Install the Glass Clip Vinyl into the clips.



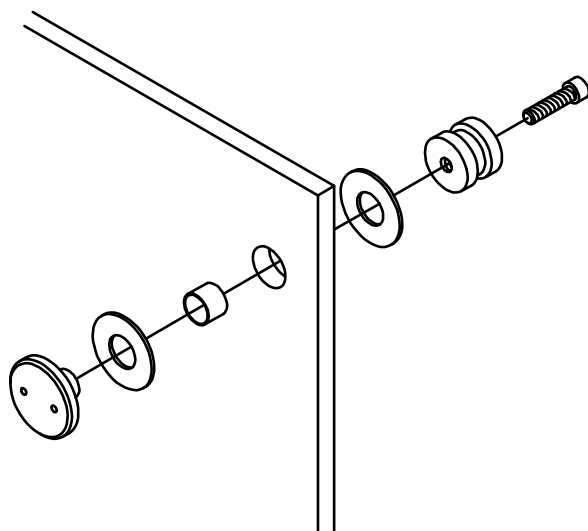
**6** Wall Jamb Installation – Mount the SC-658 Wall Jamb [A] to the return wall, making sure that it is on top of, and inside the threshold.



**7** Return Panel Installation – You will need a light mark outside of the centerline, to determine where the outer edge of the Glass Return Panel [I] is. The mark should fall on the miter cut in the threshold. For a PL60, that mark should be 1-3/16". For a PL70 the mark should be 7/8". For a PL80 the mark should be 1-1/8". Orient the Glass Return Panel so that the return mount hole is toward the front of the enclosure. Slide the vertical edge of the glass into the SC-658 wall jamb. Line up the outside, vertical edge with the mark you just made and set the bottom edge of the glass into the Glass Clips.



**8** Install the return mount through the hole in the return glass panel. A PL60 return mount is shown, for reference.



**Things to Remember** – There are two things to take into account during the installation of the “front” of the shower door.

- There will only be one wall mount bracket used. The other support for the header bar being the return mount (step 8).
- The threshold for the front of the shower door will be longer than described in the standard installation instructions, and will need to be miter cut to match the return threshold. To determine the length of the front threshold, measure the width from the wall, to the pointed tip of the return threshold. Cut the front threshold to that length, and proceed as described in the standard installation instructions.